

# PARALLELS

## 154 ADJUSTABLE PARALLELS

### 3/8 – 2-1/4"/9.5-57MM

These adjustable parallels provide a wide range of use in layout, gaging, inspection work and for setups on various machine tools. Their adjustability makes it possible to adjust them to exact size by micrometer measurement and also permits use in place of several solid-type parallels.

These parallels are useful as gages in checking the size of slots and openings. They are also convenient for use in machine vises, for leveling or adjusting work on setups of milling and grinding machines, shapers, planers, drill presses and for many other applications.

Parallels slide smoothly and can be easily adjusted. The smaller sizes A, B, and C, are locked by one screw while the larger sizes, D, E, and F, have two lock screws. All parallels are 9/32" (7mm) thick.



Set S154LZ with 154E in foreground

#### 154 Adjustable Parallels

Cat. No.	EDP	Range		Length	
		in	mm	in	mm
154A	50578	3/8 – 1/2	9.5-12.7	1-3/4	45
154B	50579	1/2 – 11/16	12.7-17.5	2-1/8	55
154C	50580	11/16 – 15/16	17.5-24	2-11/16	70
154D	50581	15/16 – 1-5/16	24-33	3-9/16	90
154E	50582	1-5/16 – 1-3/4	33-44	4-3/16	105
154F	50583	1-3/4 – 2-1/4	44-57	5-1/16	130

#### 154 Adjustable Parallel Sets

Cat. No.	EDP	Description
S154SZ	50584	Set of 4 parallels – Sizes A, B, C, D – In case
S154LZ	50586	Set of 6 parallels – Sizes A, B, C, D, E, F – In case
S154SZZ	55194	Case only for set of 4
S154LZZ	55195	Case only for set of 6



Checking inside measurement of slot with parallel and outside micrometer

